What is claimed is:

1. A chronograph timepiece characterized in a chronograph timepiece constituting a power source by a mainspring provided in a barrel complete, said chronograph timepiece comprising a main plate constituting a base plate of a movement, a surface train wheel rotated based on rotation of the barrel complete, an escapement/speed control apparatus for controlling rotation of the surface train wheel, at least one of an automatic winding apparatus and a hand winding apparatus, a second chronograph train wheel, a minute chronograph train wheel and an hour chronograph train wheel;

the hour chronograph train wheel including an hour chronograph wheel & pinion;

the minute chronograph train wheel including a minute chronograph wheel & pinion;

the second chronograph train wheel including a second chronograph wheel & pinion, further comprising:

a start/stop button for controlling a coupling operation of the second chronograph train wheel, the minute chronograph train wheel and the hour chronograph train wheel;

a plurality of levers for a second coupling operation operated by operating the start/stop button for controlling to operate to rotate and stop the second chronograph train wheel; and

an hour/minute coupling lever operated by operating the

start/stop button for controlling to operate to rotate and stop the minute chronograph train wheel and the hour chronograph train wheel, the hour/minute coupling lever including an hour clutch ring contact portion for making an hour chronograph wheel clutch ring of the hour chronograph wheel & pinion ON/OFF and a minute clutch ring contact portion) for making a minute chronograph wheel clutch ring ON/OFF;

wherein "hour" of a result of measuring chronograph is indicated by a chronograph hour hand attached to the hour chronograph wheel & pinion;

"minute" of the result of measuring the chronograph is indicated by a chronograph minute hand attached to the minute chronograph wheel & pinion; and

"second" of the result of measuring the chronograph is indicated by a chronograph second hand attached to the second chronograph wheel & pinion.

- 2. A chronograph timepiece according to Claim 1, wherein an hour/minute coupling lever rotating shaft constituting a rotational center of the hour/minute coupling lever is arranged between a rotational center of the hour chronograph wheel & pinion and a rotational center of the minute chronograph wheel & pinion.
- 3. A chronograph timepiece according to Claim 1, further comprising a second indicating mechanism;

wherein the second indicating mechanism includes a second

wheel and a rotational center of the second wheel is arranged on a 3 o'clock direction reference line of the movement at a middle position thereof;

the second chronograph train wheel includes a second chronograph wheel & pinion and a rotational center of the second chronograph wheel & pinion is arranged at a center of the movement;

the minute chronograph train wheel includes a minute chronograph wheel & pinion and a rotational center of the minute chronograph wheel & pinion is arranged on a 9 o'clock direction reference line of the movement at a middle position thereof; and

the hour chronograph train wheel includes an hour chronograph wheel & pinion and a rotational center of the hour chronograph wheel & pinion is arranged on a 6 o'clock direction reference line of the movement at a middle position thereof.

- 4. A chronograph timepiece according to Claim 1, wherein when the chronograph is started to measure by operating the start/stop button, a clutch operation start point at which the hour/minute coupling lever is rotated and the minute chronograph wheel clutch ring is shifted to ON, a clutch operation finish point at which the minute chronograph wheel clutch ring is made ON and the rotational center of the minute chronograph wheel & pinion are arranged on a straight line.
 - 5. A chronograph timepiece according to Claim 1,

wherein when the chronograph is started to measure by operating the start/stop button, a release start point at which the hour/minute coupling lever is rotated and the hour chronograph wheel clutch ring is shifted to ON and a release finish point at which the hour chronograph wheel clutch ring is made ON and the rotational center of the hour chronograph wheel & pinion are arranged on a straight line.

6. A chronograph timepiece according to Claim 1, wherein a position of the minute chronograph clutch ring of the minute chronograph wheel & pinion and a position of an hour chronograph clutch ring of the hour chronograph wheel & pinion are constituted to be at a same height with a back face of a dial as a reference and the hour/minute coupling lever is formed by a flat plate.